

Section 1 - Identification of the Material and Supplier

Company Details:	A&I Coatings Pty Ltd 7 Lackey Rd, Moss Vale NSW 2577
Phone:	+61 2 4869 1441 (Office Hours)
Fax:	+61 2 4869 3031
Website:	www.aicoatings.com
Email:	helpdesk@aicoatings.com
EMERGENCY TEL:	(M) 0458 715 846 or (M) 0429 034 350
Chemical nature:	Curing component of a polyamine cured epoxy primer.
Trade Name:	Vitrezone V425 Two Pack High Build Epoxy Barrier Coating - Part B
Other Names:	This is Part B of a two-part system.
Product Use:	High Build Epoxy Barrier Coating. This SDS must be read in conjunction with SDS for Vitrezone V425 Pack A
Creation Date:	July, 2023
This version issued:	July, 2023 and is valid for 5 years from this date.
Poisons Information Centre:	Phone 13 1126 from anywhere in Australia

Section 2 - Hazards Identification

Statement of Hazardous Nature

Classification: Skin Corrosion/ Irritation Category 1C, Sensitization (skin) Category 1, Serious Eye Damage/ Eye irritation Category 1, Sensitization (Respiratory Category 1, Specific organ Toxicity – Single exposure (Narcotic Effects) Category 3, Hazardous to the Aquatic Environment Acute Hazard Category 3.

ADG Classification: Category 3: Flammable liquids.

UN Number: 1263, PAINT RELATED MATERIAL



GHS Signal word: WARNING

HAZARD STATEMENT:

- H226: Flammable liquid and vapour.
- H314: Causes severe skin burns and eye damage.
- H317: May cause an allergic skin reaction.
- H334: May cause allergy or asthma symptoms or breathing difficulty.
- H336: May cause drowsiness or dizziness.
- H402: Harmful to aquatic life.

PREVENTION

- P102: Keep out of reach of children.
- P210: Keep away from heat, sparks, open flames and hot surfaces. - No smoking.
- P240: Ground/bond container and receiving equipment.
- P241: Use explosion-proof electrical ventilating, lighting and other equipment.
- P242: Use only non-sparking tools.
- P243: Take precautionary measures against static discharge.
- P260: Do not breathe the mists, vapours or spray.
- P264: Wash contacted areas thoroughly after handling.
- P271: Use only outdoors or in a well-ventilated area.
- P272: Contaminated clothing should not be allowed out of the workplace.
- P273: Avoid release to the environment.
- P280: Wear protective gloves, protective clothing, eye protection and face protection.
- P284: Wear respiratory protection.

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RESPONSE

P310: Immediately call a POISON CENTRE/ doctor/ physician/ first aider.

P370+P378: In case of fire, use alcohol resistant foam or normal protein to extinguish.

P362: Take off contaminated clothing and wash before reuse.

P362+P364: Wash contaminated clothing before reuse.

P301+P330+P331: IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.

P302+P352: IF ON SKIN: Wash with plenty of soap and water.

P303+P361+P353: IF ON SKIN (or hair): Remove immediately all contaminated clothing. Rinse skin with water.

P304+P340: IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.

P305+P351+P338: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P333+P313: If skin irritation or rash occurs: Get medical advice.

P342+P311: If experiencing respiratory symptoms call a POISON CENTRE/ doctor/ physician/ first aider.

P370+P378: In case of fire, use carbon dioxide, dry chemical, foam, water fog. Alcohol resistant foam is the preferred firefighting medium but, if it is not available, normal foam can be used.

STORAGE

P405: Store locked up.

P402+P404: Store in a dry place. Store in a closed container.

P403+P235: Store in a well-ventilated place. Keep cool.

DISPOSAL

P501: If they can not be recycled, dispose of contents to an approved waste disposal plant and containers to landfill (see Section 13 of this SDS).

Emergency Overview

Physical Description & Colour: Amber coloured liquid.

Odour: Characteristic odour.

Major Health Hazards: harmful by inhalation and in contact with skin, irritating to eyes and skin, skin irritant.

Potential Health Effects**Inhalation:**

Short Term Exposure: Material is a respiratory sensitiser. May cause allergic reactions. May cause irritation to mucous membranes and respiratory tract, headaches, dizziness and nausea.

Long Term Exposure: Inhalations of high concentration can produce central nervous system depression, which may lead to loss of coordination and if exposure is prolonged, unconsciousness.

Skin Contact:

Short Term Exposure: Available data shows that this product is harmful and may cause chemical burns. In addition, product is a skin irritant. Symptoms may include itchiness and reddening of contacted skin.

Long Term Exposure: Long term skin exposure may produce dermatitis characterised by redness and swelling which may progress to blistering, scaling and thickening of the skin.

Eye Contact:

Short Term Exposure: This product can produce chemical burns to the eye and is an eye irritant. Symptoms may include stinging and reddening of eyes and watering which may become copious. Other symptoms may also become evident. If exposure is brief, symptoms should disappear once exposure has ceased. However, lengthy exposure or delayed treatment may cause permanent damage.

Long Term Exposure: No data for health effects associated with long term eye exposure.

Ingestion:

Short Term Exposure: Significant oral exposure is considered to be unlikely. However, this product may cause burns within the oral cavity. Symptoms may include burning sensation and reddening of skin in mouth and throat. Other symptoms may also become evident, but all should disappear once exposure has ceased.

Long Term Exposure: No data for health effects associated with long term ingestion.

Carcinogen Status:

SWA: No significant ingredient is classified as carcinogenic by SWA.

NTP: No significant ingredient is classified as carcinogenic by NTP.

IARC: Xylene is Class 3 - unclassifiable as to carcinogenicity to humans.

See the IARC website for further details. A web address has not been provided as addresses frequently change.

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Section 3 - Composition/Information on Ingredients

Ingredients	CAS No	Conc, %	TWA (mg/m ³)	STEL (mg/m ³)
Xylene	1330-20-7	20-40	350	655
Tris(dimethylaminomethyl)phenol	90-72-2	3-6		
Diethylenetriamine	111-40-0	<2		
Ethylenediamine	107-15-3	1-2		
Other nonhazardous ingredients	secret	to 100	not set	not set

The SWA TWA exposure value is the average airborne concentration of a particular substance when calculated over a normal 8 hour working day for a 5-day working week. The STEL (Short Term Exposure Limit) is an exposure value that may be equalled (but should not be exceeded) for no longer than 15 minutes and should not be repeated more than 4 times per day. There should be at least 60 minutes between successive exposures at the STEL. The term "peak" is used when the TWA limit, because of the rapid action of the substance, should never be exceeded, even briefly.

Section 4 - First Aid Measures

General Information:

You should call The Poisons Information Centre if you feel that you may have been poisoned, burned or irritated by this product. The number is 13 1126 from anywhere in Australia (0800 764 766 in New Zealand) and is available at all times. Have this SDS with you when you call.

Inhalation: If symptoms of poisoning become evident, contact a Poisons Information Centre, or call a doctor at once. Remove source of contamination or move victim to fresh air. If breathing is difficult, oxygen may be beneficial if administered by trained personnel, preferably on a doctor's advice. DO NOT allow victim to move about unnecessarily. Symptoms of pulmonary oedema can be delayed up to 48 hours after exposure.

Skin Contact: Quickly flush body with large amounts of water, using safety shower if possible. Under running water, remove contaminated clothing, shoes and leather goods (e.g. watchbands and belts) and completely decontaminate them before reuse or discard. Continue flushing until advised to stop by Poisons Information centre. Seek medical attention.

Eye Contact: Immediately flush the contaminated eye(s) with lukewarm, gently flowing water for 15 minutes or until the product is removed, while holding the eyelid(s) open. Take care not to rinse contaminated water into the unaffected eye or onto the face. Continue flushing until advised to stop by Poisons Information centre Obtain medical attention immediately. Take special care if exposed person is wearing contact lenses.

Ingestion: If swallowed, do NOT induce vomiting. Wash mouth with water and contact a Poisons Information Centre, or call a doctor at once. Observe patient carefully. Do not give drink if showing signs of sleepiness. Give water to rinse out mouth. Transport to hospital or doctor without delay.

Section 5 - Fire Fighting Measures

Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result.

Fire and Explosion Hazards: The major hazard in fires is usually inhalation of heated and toxic or oxygen deficient (or both), fire gases. There is a moderate risk of an explosion from this product if commercial quantities are involved in a fire. Firefighters should take care and appropriate precautions. Any explosion will likely spread the fire to surrounding materials. Water spray may be used to cool drums involved in a fire, reducing the chances of an explosion. Violent steam generation or eruption may occur upon application of direct water stream on hot liquids. Vapours from this product are heavier than air and may accumulate in sumps, pits and other low-lying spaces, forming potentially explosive mixtures. They may also flash back considerable distances.

Fire decomposition products from this product may be toxic if inhaled. Take appropriate protective measures.

Extinguishing Media: In case of fire, use alcohol resistant foam or normal protein to extinguish.

Fire Fighting: If a significant quantity of this product is involved in a fire, call the fire brigade. There is a danger of a violent reaction or explosion if significant quantities of this product are involved in a fire. Recommended personal protective equipment is full fire kit and breathing apparatus.

Flash point: 28°C

Upper Flammability Limit: No data.

Lower Flammability Limit: No data.

Autoignition temperature: No data.

Flammability Class: Flammable Category 3 (GHS); Flammable (AS1940)

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Section 6 - Accidental Release Measures

Accidental release: In the event of a major spill, prevent spillage from entering drains or water courses. Evacuate the spill area and deny entry to unnecessary and unprotected personnel. Immediately call the Fire Brigade. Wear full protective clothing including eye/face protection. All skin areas should be covered. See below under Personal Protection regarding Australian Standards relating to personal protective equipment. Suitable materials for protective clothing include polyvinyl alcohol, Teflon, PE/EVAL. Eye/face protective equipment should comprise as a minimum, protective goggles. If there is a significant chance that vapours or mists are likely to build up in the cleanup area, we recommend that you use a respirator. Usually, no respirator is necessary when using this product. However, if you have any doubts consult the Australian Standard mentioned below (section 8). Otherwise, not normally necessary. Stop leak if safe to do so and contain spill. Absorb onto sand, vermiculite, or other suitable absorbent material. If spill is too large or if absorbent material is not available, try to create a dike to stop material spreading or going into drains or waterways. Avoid using sawdust or other combustible material. Any electrical equipment should be non-sparking. Any equipment capable of building an electrostatic charge should be electrically grounded. Sweep up and shovel or collect recoverable product into labelled containers for recycling or salvage and dispose of promptly. Recycle containers wherever possible after careful cleaning. After spills, wash area preventing runoff from entering drains. If a significant quantity of material enters drains, advise emergency services. This material may be suitable for approved landfill. Ensure legality of disposal by consulting regulations prior to disposal. Thoroughly launder protective clothing before storage or re-use. Advise laundry of nature of contamination when sending contaminated clothing to laundry.

Section 7 - Handling and Storage

Handling: Containers, even those that are emptied, may contain explosive vapours. Do not cut, drill, grind, weld or perform similar operations on or near containers. Keep exposure to this product to a minimum, and minimise the quantities kept in work areas. Check Section 8 of this SDS for details of personal protective measures, and make sure that those measures are followed. The measures detailed below under "Storage" should be followed during handling in order to minimise risks to persons using the product in the workplace. Also, avoid contact or contamination of product with incompatible materials listed in Section 10.

Storage: Store in a cool, well-ventilated area, and make sure that surrounding electrical devices and switches are suitable. Check containers periodically for leaks. Containers should be kept closed in order to minimise contamination and possible evaporation. Make sure that the product does not come into contact with substances listed under "Incompatibilities" in Section 10. If you keep more than 10000kg or L of Dangerous Goods of Packaging Group III, you may be required to license the premises or notify your Dangerous Goods authority. If you have any doubts, we suggest you contact your Dangerous Goods authority in order to clarify your obligations. Check packaging - there may be further storage instructions on the label.

Section 8 - Exposure Controls and Personal Protection

The following Australian Standards will provide general advice regarding safety clothing and equipment:

Respiratory equipment: **AS/NZS 1715**, Protective Gloves: **AS 2161**, Occupational Protective Clothing: AS/NZS 4501 set 2008, Industrial Eye Protection: **AS1336** and **AS/NZS 1337**, Occupational Protective Footwear: **AS/NZS2210**.

SWA Exposure Limits

TWA (mg/m³)

STEL (mg/m³)

Xylene

350

655

No special equipment is usually needed when occasionally handling small quantities. The following instructions are for bulk handling or where regular exposure in an occupational setting occurs without proper containment systems.

Ventilation: This product should only be used in a well-ventilated area. If natural ventilation is inadequate, use a respirator.

Eye Protection: Protective glasses or goggles should be worn when this product is being used. Failure to protect your eyes may cause them harm. Emergency eye wash facilities are also recommended in an area close to where this product is being used.

Skin Protection: Prevent skin contact by wearing impervious gloves, clothes and, preferably, apron. Make sure that all skin areas are covered. See below for suitable material types.

Protective Material Types: We suggest that protective clothing be made from the following materials: polyvinyl alcohol, Teflon, PE/EVAL.

Respirator: Positive pressure air supplied full face respirator preferred for long term use. Cartridge filter mask complying with AS 1716 for organic vapours acceptable for short periods depending on risk assessment.

N.B. The final choice of appropriate personal protection will vary according to individual circumstances. This can include methods of handling and engineering controls as determined by appropriate applicator risk assessment.

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Eyebaths or eyewash stations and safety deluge showers should, if practical, be provided near to where this product is being handled commercially.

Section 9 - Physical and Chemical Properties:

Physical Description & colour:	Amber coloured liquid.
Odour:	Characteristic odour.
Boiling Point:	Not available.
Freezing/Melting Point:	No specific data. Liquid at normal temperatures.
Volatiles:	No data.
Vapour Pressure:	No data.
Vapour Density:	No data.
Specific Gravity:	0.929
Water Solubility:	Insoluble.
pH:	No data.
Volatility:	No data.
Odour Threshold:	No data.
Evaporation Rate:	No data.
Coeff Oil/water Distribution:	No data
Autoignition temp:	No data.

Section 10 - Stability and Reactivity

Reactivity: Xylene may ignite or explode in contact with strong oxidisers. May generate electrostatic charge.

Conditions to Avoid: This product should be kept in a cool place, preferably below 30°C. Keep containers tightly closed. Containers should be kept dry. Keep containers and surrounding areas well ventilated. Keep away from sources of sparks or ignition. Handle and open containers carefully. Any electrical equipment in the area of this product should be flame proofed.

Incompatibilities: strong acids, strong bases, oxidising agents.

Fire Decomposition: Combustion forms carbon dioxide and carbon monoxide and possibly smoke. Water is also formed. Carbon monoxide poisoning produces headache, weakness, nausea, dizziness, confusion, dimness of vision, disturbance of judgment, and unconsciousness followed by coma and death.

Polymerisation: This product will not undergo polymerisation reactions under normal storage conditions.

Section 11 - Toxicological Information

Local Effects:

Target Organs: Single exposure (Narcotic Effects) Category 3.

Classification of Hazardous Ingredients

Ingredient	Risk Phrases
Xylene	Conc>=20%: Xn; R20/21; R38

Section 12 - Ecological Information

Insufficient data to be sure of status.

Section 13 - Disposal Considerations

Disposal: This product may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. If it has been contaminated, it may be possible to reclaim the product by filtration, distillation or some other means. If neither of these options is suitable in-house, consider controlled incineration, or contact a specialist waste disposal company.

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Section 14 - Transport Information

Dangerous according to Australian Dangerous Goods (ADG) Code, IATA and IMDG/IMSBC criteria.

UN Number: 3082

Hazchem Code: •3z

Special Provisions: 274, 335, 969

Limited quantities: ADG 7 specifies a Limited Quantity value of 5 L for this class of product.

Dangerous Goods Class: Class 3: Flammable liquids.

Packaging Group: III

Packaging Method: P001, IBC03, LP01

Class 3 Flammable Liquids shall not be loaded in the same vehicle or packed in the same freight container with Classes 1 (Explosives), 2.1 (Flammable Gases where flammable liquids and flammable gases are both in bulk), 2.3 (Toxic Gases), 4.2 (Spontaneously Combustible Substances), 5.1 (Oxidising Agents), 5.2 (Organic Peroxides), 6 (Toxic Substances, except Flammable Liquid is nitromethane), and 7 (Radioactive Substances). They may however be loaded in the same vehicle or packed in the same freight container with Classes 2.1 (Flammable Gases except where the Flammable Liquids and Flammable Gases are in bulk), 2.2 (Non-Flammable Non-Toxic Gases), 4.1 (Flammable Solids), 4.3 (Dangerous When Wet Substances), 6 (Toxic Substances, where Flammable Liquid is nitromethane), 8 (Corrosive Substances), 9 (Miscellaneous Dangerous Goods), Foodstuffs or foodstuff empties.

Section 15 - Regulatory Information

AICS: All of the significant ingredients in this formulation are compliant with NICNAS regulations.

The following ingredient: Xylene, is mentioned in the SUSMP.

Section 16 - Other Information

This SDS contains only safety-related information. For other data see product literature.

Acronyms:

ADG Code	Australian Code for the Transport of Dangerous Goods by Road and Rail (7 th edition)
AICS	Australian Inventory of Chemical Substances
SWA	Safe Work Australia, formerly ASCC and NOHSC
CAS number	Chemical Abstracts Service Registry Number
Hazchem Code	Emergency action code of numbers and letters that provide information to emergency services especially firefighters.
IARC	International Agency for Research on Cancer
NOS	Not otherwise specified.
NTP	National Toxicology Program (USA)
R-Phrase	Risk Phrase
SUSMP	Standard for the Uniform Scheduling of Medicines & Poisons
UN Number	United Nations Number

THIS SDS SUMMARISES OUR BEST KNOWLEDGE OF THE HEALTH AND SAFETY HAZARD INFORMATION OF THE PRODUCT AND HOW TO SAFELY HANDLE AND USE THE PRODUCT IN THE WORKPLACE. EACH USER MUST REVIEW THIS SDS IN THE CONTEXT OF HOW THE PRODUCT WILL BE HANDLED AND USED IN THE WORKPLACE.

IF CLARIFICATION OR FURTHER INFORMATION IS NEEDED TO ENSURE THAT AN APPROPRIATE RISK ASSESSMENT CAN BE MADE, THE USER SHOULD CONTACT THIS COMPANY SO WE CAN ATTEMPT TO OBTAIN ADDITIONAL INFORMATION FROM OUR SUPPLIERS. OUR RESPONSIBILITY FOR PRODUCTS SOLD IS SUBJECT TO OUR STANDARD TERMS AND CONDITIONS, A COPY OF WHICH IS SENT TO OUR CUSTOMERS AND IS ALSO AVAILABLE ON REQUEST.

Please read all labels carefully before using product.

This SDS is prepared in accord with the SWA document "Preparation of Safety Data Sheets for Hazardous Chemicals - Code of Practice" (July 2020) and GHS Revision 7

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