

Section 1 - Identification

Company Details:	A&I Coatings Pty Ltd 7 Lackey Rd, Moss Vale NSW 2577
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EMERGENCY TEL:	61 3 8769 0291 or (M) 0458 715 846 or (M) 0429 034 350
Chemical nature:	Hardener for epoxy coating.
Trade Name:	V416B MIOX Hardener
Product Use:	Hardener for a two-pack epoxy coating. This SDS must be read in conjunction with the SDS for V416 Pack A.
Creation Date:	January, 2023
This version issued:	March, 2026 and is valid for 5 years from this date.
Poisons Information Centre:	Phone 13 1126 from anywhere in Australia

Section 2 - Hazards Identification

Statement of Hazardous Nature

SUSMP Classification: S5

ADG Classification: Class 3: Flammable liquids.

UN Number: 1263, PAINT (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base)



GHS Signal word: DANGER

Flammable liquids Category 3
Aspiration Hazard Category 1
Acute Toxicity Dermal Category 4
Skin Corrosion /Irritation Category 2
Skin Sensitisation Category 1
Acute Toxicity Inhalation Category 4
Specific Target Organ Toxicity - Single Exposure Category 3

HAZARD STATEMENT:

H226: Flammable liquid and vapour.
H304: May be fatal if swallowed and enters airways.
H312: Harmful in contact with skin.
H315: Causes skin irritation.
H317: May cause an allergic skin reaction.
H332: Harmful if inhaled.
H335: May cause respiratory irritation.

PREVENTION

P210: Keep away from heat, sparks, open flames and hot surfaces. - No smoking.
P235: Keep cool.
P240: Ground/bond container and receiving equipment.
P241: Use explosion-proof electrical equipment.
P242: Use only non-sparking tools.
P243: Take precautionary measures against static discharge.

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- P261: Avoid breathing fumes, mists, vapours or spray.
- P262: Do not get in eyes, on skin, or on clothing.
- P264: Wash contacted areas thoroughly after handling.
- P271: Use only outdoors or in a well-ventilated area.
- P272: Contaminated work clothing should not be allowed out of the workplace.
- P280: Wear protective gloves, protective clothing and eye or face protection.

RESPONSE

- P312: Call a POISON CENTRE or doctor if you feel unwell.
- P363: Wash contaminated clothing before reuse.
- P301+P330+P331: IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
- P303+P361+P353: IF ON SKIN (or hair): Remove immediately all contaminated clothing. Rinse skin with water.
- P304+P340: IF INHALED: Remove victim to fresh air and keep comfortable for breathing.
- P333+P313: If skin irritation or rash occurs: Get medical advice.
- P370+P378: In case of fire: Use carbon dioxide, dry chemical, foam, to extinguish.

STORAGE

- P412: Do not expose to temperatures exceeding 50°C.
- P402+P404: Store in a dry place. Store in a closed container.
- P403+P235: Store in a well-ventilated place. Keep cool.

DISPOSAL

- P501: If they can not be recycled, dispose of contents to an approved waste disposal plant and containers to landfill (see Section 13 of this SDS).

Emergency Overview

Physical Description & Colour: Clear liquid.

Odour: Characteristic odour.

Section 3 – Composition and Information on Ingredients

Ingredients	CAS No	Conc, %	TWA (mg/m ³)	STEL (mg/m ³)
Xylene	1330-20-7	20-40	350	655
m-Xylene a,a'-diamine	1477-55-0	<5	0.1	Peak
2,4,6 tri(dimethyl amino methyl) phenol	90-72-2	<2	not set	not set
Other nonhazardous ingredients	secret	to 100	not set	not set

This is a commercial product whose exact ratio of components may vary slightly. Minor quantities of other nonhazardous ingredients are also possible.

The SWA TWA exposure value is the average airborne concentration of a particular substance when calculated over a normal 8 hour working day for a 5-day working week. The STEL (Short Term Exposure Limit) is an exposure value that may be equalled (but should not be exceeded) for no longer than 15 minutes and should not be repeated more than 4 times per day. There should be at least 60 minutes between successive exposures at the STEL. The term "peak "is used when the TWA limit, because of the rapid action of the substance, should never be exceeded, even briefly.

Section 4 - First Aid Measures

General Information:

You should call The Poisons Information Centre if you feel that you may have been poisoned, burned or irritated by this product. The number is 13 1126 from anywhere in Australia (0800 764 766 in New Zealand) and is available at all times. Have this SDS with you when you call.

Inhalation: If symptoms of poisoning become evident, contact a Poisons Information Centre, or call a doctor at once. Remove source of contamination or move victim to fresh air. If breathing is difficult, oxygen may be beneficial if administered by trained personnel, preferably on a doctor's advice. DO NOT allow victim to move about unnecessarily. Symptoms of pulmonary oedema can be delayed up to 48 hours after exposure.

Skin Contact: Quickly and gently blot away excess liquid. Seek urgent medical attention. Flush contaminated area with lukewarm, gently flowing water for at least 60 minutes, by the clock. DO NOT INTERRUPT FLUSHING. If necessary, keep emergency vehicle waiting (show paramedics this SDS and take their advice). Under running water, remove contaminated clothing, shoes and leather goods (e.g. watchbands, belts).

Eye Contact: Quickly and gently wipe or blot material from eyes. First aid is not generally required. If in doubt, contact a Poisons Information Centre or a doctor. Take special care if exposed person is wearing contact lenses.

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Ingestion: If swallowed, do NOT induce vomiting. Immediately contact a Poisons Information Centre, or call a doctor. Wash mouth with water. If vomiting occurs naturally, lay patient on side, in recovery position as there is a chance that vomitus may enter airways causing harm to lungs.

Section 5 - Fire Fighting Measures

Fire and Explosion Hazards: Flammable liquid and vapour. The major hazard in fires is usually inhalation of heated and toxic or oxygen deficient (or both), fire gases. There is a moderate risk of an explosion from this product if commercial quantities are involved in a fire. Firefighters should take care and appropriate precautions. Any explosion will likely spread the fire to surrounding materials. Water spray may be used to cool packages involved in a fire, reducing the chances of an explosion.

Fire decomposition products from this product may be toxic if inhaled. Take appropriate protective measures.

Extinguishing Media: In case of fire, use carbon dioxide, dry chemical or foam. Alcohol resistant foam is the preferred firefighting medium but, if it is not available, normal foam can be used. Try to contain spills, minimise spillage entering drains or water courses.

Fire Fighting: If a significant quantity of this product is involved in a fire, call the fire brigade. There is a danger of a violent reaction or explosion if significant quantities of this product are involved in a fire. Recommended personal protective equipment is full fire kit and breathing apparatus.

Section 6 - Accidental Release Measures

Accidental release: In the event of a major spill, prevent spillage from entering drains or water courses. Evacuate the spill area and deny entry to unnecessary and unprotected personnel. Immediately call the Fire Brigade. Wear full protective clothing including eye/face protection. All skin areas should be covered. See below under Personal Protection regarding Australian Standards relating to personal protective equipment. Suitable materials for protective clothing include polyvinyl alcohol, Teflon and PE/EVAL. Eye/face protective equipment should comprise, as a minimum, protective glasses and, preferably, goggles. If there is a significant chance that vapours or mists are likely to build up in the cleanup area, we recommend that you use a respirator. Usually, no respirator is necessary when using this product. However, if you have any doubts consult the Australian Standard mentioned below (section 8). Otherwise, not normally necessary.

Stop leak if safe to do so and contain spill. Absorb onto sand, vermiculite or other suitable absorbent material. If spill is too large or if absorbent material is not available, try to create a dike to stop material spreading or going into drains or waterways. Avoid using sawdust or other combustible material. Any electrical equipment should be non-sparking. Any equipment capable of building an electrostatic charge should be electrically grounded. Sweep up and shovel or collect recoverable product into labelled containers for recycling or salvage and dispose of promptly. Recycle containers wherever possible after careful cleaning. After spills, wash area preventing runoff from entering drains. If a significant quantity of material enters drains, advise emergency services. This material may be suitable for approved landfill. Ensure legality of disposal by consulting regulations prior to disposal. Thoroughly launder protective clothing before storage or re-use. Advise laundry of nature of contamination when sending contaminated clothing to laundry.

Section 7 - Handling and Storage

Handling: Keep exposure to this product to a minimum, and minimise the quantities kept in work areas. Check Section 8 of this SDS for details of personal protective measures, and make sure that those measures are followed. The measures detailed below under "Storage" should be followed during handling in order to minimise risks to persons using the product in the workplace. Also, avoid contact or contamination of product with incompatible materials listed in Section 10.

Storage: This product is a Scheduled Poison. Observe all relevant regulations regarding sale, transport and storage of this schedule of poison. Store in a cool, well-ventilated area, and make sure that surrounding electrical devices and switches are suitable. Check containers periodically for leaks. Containers should be kept closed to minimise contamination and possible evaporation. Make sure that the product does not come into contact with substances listed under "Incompatibilities" in Section 10. If you keep more than 10000kg or L of Dangerous Goods of Packaging Group III, you may be required to license the premises or notify your Dangerous Goods authority. If you have any doubts, we suggest you contact your Dangerous Goods authority in order to clarify your obligations. Check packaging - there may be further storage instructions on the label.

Section 8 - Exposure Controls and Personal Protection

The following Australian Standards will provide general advice regarding safety clothing and equipment:

Respiratory equipment: **AS/NZS 1715**, Protective Gloves: **AS 2161**, Occupational Protective Clothing: **AS/NZS 4501 set 2008**, Industrial Eye Protection: **AS1336** and **AS/NZS 1337**, Occupational Protective Footwear: **AS/NZS2210**.

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SWA Exposure Limits	TWA (mg/m ³)	STEL (mg/m ³)
Xylene	350	655
m-Xylene a,a'-diamine	0.1	Peak

No special equipment is usually needed when occasionally handling small quantities. The following instructions are for bulk handling or where regular exposure in an occupational setting occurs without proper containment systems.

Ventilation: This product should only be used in a well-ventilated area. If natural ventilation is inadequate, use of a fan is suggested.

Eye Protection: Wear suitable protective glasses or goggles. Eyebaths or eyewash stations and safety deluge showers should, if practical, be provided near to where this product is being handled commercially.

Skin Protection: Prevent skin contact by wearing impervious gloves, clothes and, preferably, apron. Make sure that all skin areas are covered. See below for suitable material types.

Protective Material Types: We suggest that protective clothing be made from the following materials: polyvinyl alcohol, Teflon, PE/EVAL.

Respirator: Positive pressure air supplied full face respirator preferred for long term use. Cartridge filter mask complying with AS 1716 for organic vapours acceptable for short periods depending on risk assessment.

N.B. The final choice of appropriate personal protection will vary according to individual circumstances. This can include methods of handling and engineering controls as determined by appropriate applicator risk assessment.

Section 9 - Physical and Chemical Properties:

Physical Description & colour:	Clear liquid.
Odour:	Characteristic odour.
Freezing/Melting Point:	No specific data. Liquid at normal temperatures.
Boiling Point:	Not available.
Flash point:	45°C
Upper Flammability Limit:	No data.
Lower Flammability Limit:	No data.
Flammability Class:	Flammable Category 3 (GHS): Flammable (AS1940)
Volatiles:	No data.
Vapour Pressure:	No data.
Vapour Density:	No data.
Specific Gravity:	No data.
Water Solubility:	Expected to be insoluble.
pH:	No data.
Volatility:	No data.
Odour Threshold:	No data.
Evaporation Rate:	No data.
Coeff Oil/water Distribution:	No data
Particle Characteristics:	Not applicable for liquids.
Autoignition temp:	No data.

Section 10 - Stability and Reactivity

Reactivity: This product is unlikely to react or decompose under normal storage conditions. However, if you have any doubts, contact the supplier for advice on shelf-life properties.

Conditions to Avoid: This product should be kept in a cool place, preferably below 30°C. Keep away from heat, flames and sparks. Keep away from sources of sparks or ignition. Handle and open containers carefully. Any electrical equipment in the area of this product should be flame proofed.

Incompatibilities: oxidising agents.

Fire Decomposition: Combustion forms carbon dioxide, and if incomplete, carbon monoxide and possibly smoke. Water is also formed. May form nitrogen and its compounds, and under some circumstances, oxides of nitrogen. Occasionally hydrogen cyanide gas in reducing atmospheres. Carbon monoxide poisoning produces headache, weakness, nausea, dizziness, confusion, dimness of vision, disturbance of judgment, and unconsciousness followed by coma and death.

Polymerisation: This product will not undergo polymerisation reactions.

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Section 11 - Toxicological Information

Local Effects:

Target Organs: This product may affect lungs, gastrointestinal system, skin. Ingredients in this product have an established TWA, so exposure by inhalation should be avoided.

Major Health Hazards: may be fatal if swallowed and enters airways, may cause an allergic skin reaction, causes skin irritation, may cause respiratory irritation.

Classification of Hazardous Ingredients

Ingredient	Health Hazard Statement Codes
Xylene	H226, H312, H332, H335, H315, H304
<ul style="list-style-type: none">Flammable liquid – category 3Acute toxicity – category 4Acute toxicity – category 4Specific target organ toxicity (single exposure) – category 3Skin irritation – category 2Aspiration hazard – category 1	
2,4,6 Tri(dimethyl Amino Methyl) Phenol	H302, H319, H315
<ul style="list-style-type: none">Acute toxicity – category 4Eye irritation – category 2Skin irritation – category 2	

Potential Health Effects

Inhalation:

Short Term Exposure: Available data shows that this product is harmful and can cause asphyxiation and injury. In addition product may be mildly irritating.

Long Term Exposure: No data for health effects associated with long term inhalation.

Skin Contact:

Short Term Exposure: Available data shows that this product is harmful, but symptoms are not available. In addition product is a skin irritant. Symptoms may include itchiness and reddening of contacted skin. Other symptoms may also become evident, but all should disappear once exposure has ceased.

Long Term Exposure: Can cause skin sensitisation after long term use.

Eye Contact:

Short Term Exposure: Available data shows that this product is irritating, although unlikely to cause anything more than mild transient discomfort.

Long Term Exposure: No data for health effects associated with long term eye exposure.

Ingestion:

Short Term Exposure: Significant oral exposure is considered to be unlikely. This product, while believed to be not harmful, is likely to cause headache and gastric disturbance such as nausea and vomiting if ingested in significant quantities. Because of the low viscosity of this product, it may directly enter the lungs if swallowed, or if subsequently vomited. Once in the lungs, it is very difficult to remove and can cause severe injury or death. This product may also be irritating to mucous membranes.

Long Term Exposure: No data for health effects associated with long term ingestion.

Carcinogen Status:

SWA: No significant ingredient is classified as carcinogenic by SWA.

NTP: No significant ingredient is classified as carcinogenic by NTP.

IARC: Xylene is Class 3 - unclassifiable as to carcinogenicity to humans.

See the IARC website for further details. A web address has not been provided as addresses frequently change.

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Section 12 - Ecological Information

Insufficient data to be sure of status.

Section 13 - Disposal Considerations

Disposal: This product may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. If it has been contaminated, it may be possible to reclaim the product by filtration, distillation or some other means. If neither of these options is suitable in-house, consider controlled incineration, or contact a specialist waste disposal company.

Section 14 - Transport Information

Dangerous according to Australian Dangerous Goods (ADG) Code, IATA and IMDG/IMSBC criteria.

UN Number: 1263, PAINT (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base)

Hazchem Code: •3Y

Special Provisions: 163, 223

Limited quantities: ADG 7 specifies a Limited Quantity value of 5 L for this class of product.

Dangerous Goods Class: Class 3: Flammable liquids.

Packing Group: III

Packing Instruction: P001, IBC03, LP01

Class 3 Flammable Liquids shall not be loaded in the same vehicle or packed in the same freight container with Classes 1 (Explosives), 2.1 (Flammable Gases where flammable liquids and flammable gases are both in bulk), 2.3 (Toxic Gases), 4.2 (Spontaneously Combustible Substances), 5.1 (Oxidising Agents), 5.2 (Organic Peroxides), 6 (Toxic Substances, except Flammable Liquid is nitromethane), and 7 (Radioactive Substances). They may however be loaded in the same vehicle or packed in the same freight container with Classes 2.1 (Flammable Gases except where the Flammable Liquids and Flammable Gases are in bulk), 2.2 (Non-Flammable Non-Toxic Gases), 4.1 (Flammable Solids), 4.3 (Dangerous When Wet Substances), 6 (Toxic Substances, where Flammable Liquid is nitromethane), 8 (Corrosive Substances), 9 (Miscellaneous Dangerous Goods), Foodstuffs or foodstuff empties.

Section 15 - Regulatory Information

AICS: All of the significant ingredients in this formulation are compliant with AICIS regulations.

The following ingredient: Xylene, is mentioned in the SUSMP.

Section 16 - Other Information

This SDS contains only safety-related information. For other data see product literature.

Acronyms:

ADG Code	Australian Code for the Transport of Dangerous Goods by Road and Rail (7 th edition)
AICS/AIIC	Australian Inventory of Industrial Chemicals
SWA	Safe Work Australia, formerly ASCC and NOHSC
CAS number	Chemical Abstracts Service Registry Number
Hazchem Code	Emergency action code of numbers and letters that provide information to emergency services especially firefighters.
IARC	International Agency for Research on Cancer
NOS	Not otherwise specified.
NTP	National Toxicology Program (USA)
SUSMP	Standard for the Uniform Scheduling of Medicines & Poisons
UN Number	United Nations Number

THIS SDS SUMMARISES OUR BEST KNOWLEDGE OF THE HEALTH AND SAFETY HAZARD INFORMATION OF THE PRODUCT AND HOW TO SAFELY HANDLE AND USE THE PRODUCT IN THE WORKPLACE. EACH USER MUST REVIEW THIS SDS IN THE CONTEXT OF HOW THE PRODUCT WILL BE HANDLED AND USED IN THE WORKPLACE.

IF CLARIFICATION OR FURTHER INFORMATION IS NEEDED TO ENSURE THAT AN APPROPRIATE RISK ASSESSMENT CAN BE MADE, THE USER SHOULD CONTACT THIS COMPANY SO WE CAN ATTEMPT TO OBTAIN ADDITIONAL INFORMATION FROM OUR SUPPLIERS. OUR RESPONSIBILITY FOR PRODUCTS SOLD IS SUBJECT TO OUR STANDARD TERMS AND CONDITIONS, A COPY OF WHICH IS SENT TO OUR CUSTOMERS AND IS ALSO AVAILABLE ON REQUEST.

SAFETY DATA SHEET

Please read all labels carefully before using product.

This SDS is prepared in accord with the SWA document "Preparation of Safety Data Sheets for Hazardous Chemicals - Code of Practice" (July 2020) and GHS Revision 7

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