Enviroset 4001

TECHNICAL DATA SHEET

Clear Biobased Solvent Free Epoxy Primer.
Used for Damp or oil contaminated substrate.

A & I Coatings **ENVIROSET 4001** is a clear 2 component biobased 100% solids solvent free epoxy with adhesion to damp and oil contaminated substrates.

USES & BENEFITS	• Epoxy primer for damp and oil contaminated substrate. Benefits • Low VOC / Greenstar compliant. • Low Smell. • Biobased. • Damp substrate tolerant. • Oil contaminated substrate tolerant.				
PROPERTIES	Vehicle Type	100% Solid Solvent Free Epoxy			
	Primer Required	Not Required on Concrete and mineral substrate			
	Mix Ratio	2:1 by Volume			
	Pot Life	Approx 45 minutes @ 25°C using standard hardener.			
	Usual No. of Coats	1 – 2 coats, dependent on substrate.			
	Theoretical Coverage	Roll Coat: 5 – 7 m^2/L @ 145–200 µm DFT per coat.			
	Colour	Clear			
	Finish	Gloss			
	Volume Solids	100%			
	Density	1.1 kg/L			
	Chemical Resistance	Good Contact A&I Coatings for further information			
	Application Conditions	8 – 35°C Substrate surface temperature must be at least 3°C above the dew point during application and initial cure.			
Curing Data	Substrate Temperature	Recoat time (Hours)	Foot Traffic (Hours)	Vehicle Traffic (Days)	Full Cure (Days)
	25°C with Standard Hardner	16	24	3	7
	The maximum recoat time is 36 hours at 25°C. If the maximum recoat time is exceeded, mechanical abrasion must be carried out to ensure a good mechanical bond. No water or condensation should contact the coating for 5 days from installation.				
SURFACE PREPARATION	The surface must be sound, dry and free from all loose material, laitance, old coatings, dust and surface contaminants such as oil, grease, chemicals and release or curing agents. Residual oil contaminated substrate is acceptable. Substrates must be mechanically prepared to achieve a minimum rating of CSP2 (ICRI). Moisture content in the concrete must be no greater than 6.0% by weight prior to application of Enviroset 4001 by ASTM F2659. Ensure no rising moisture will occur in concrete by means of an effective subgrade damp-proof membrane. Concrete must have a minimum compressive strength of 25 MPa and a minimum pull-off strength of 1.5 MPa.				
APPLICATION DATA	Mixing	Pre-mix part A for 30 second, then mix Part A and B at 2:1 by volume and mechanical mix for two minutes. Only mix the required amount and use within the stated pot life.			
	Application	Apply by roller or brush for roll coat.			

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A&I COATINGS

		Thinners is only suitable with roll coat application with a maximum of 5% by volume of methylated sprits or Vitrethane 104.
	Cleaning	Clean tools and equipment using Vitrethane 104.
PACKAGING & STORAGE	Packaging	Available in 15L Kits (Part A: 10L, Part B: 5L)
	Storage	12 months when stored indoors in original sealed containers between 10°C and 30°C, away from direct sunlight. Partly used containers must be sealed tightly when not in use. Refer to current Safety Data Sheet for information on safe handling and storage
	Waste Disposal	Dispose of in accordance with local regulations.
HEALTH & SAFETY	All applicable statutory regulations must be observed during application. Users must read the Safety Data Sheet for Enviroset 4001 and familiarise themselves with all safety aspects of the product before use. Recommended PPE: Solvent-resistant gloves, safety eyewear and appropriate footwear.	

Note: The figures quoted for pot life and drying/curing times are not definitive. They are dependent on-site conditions, such as volume of material mixed, ambient and substrate temperatures, weather and ventilation.

DISCLAIMER: Since the use and application of this product is beyond our control, we cannot be held responsible for product field performance. The information presented above is the result of our considerable experience with this product but is not to be construed as a performance warranty.