

Section 1 - Identification of The Material and Supplier

Company Details:	A&I Coatings Pty Ltd 7 Lackey Rd, Moss Vale NSW 2577
Phone:	+61 2 4869 1441 (Office Hours)
Fax:	+61 2 4869 3031
Website:	www.aicoatings.com
Email:	helpdesk@aicoatings.com
EMERGENCY TEL:	24-hour number 61 3 8769 0291 or (M) 0458 715 846 or (M) 0429 034 350
Chemical nature:	Blend of resin, solvents, pigments, modifiers, and other ingredients.
Trade Name:	E4110A CLEAR BASE
Product Use:	Clear epoxy base. This SDS must be read in conjunction with the E4110B SDS
Creation Date:	February 2017
This version issued:	August 2026 and is valid for 5 years from this date.
Poisons Information Centre:	Phone 13 1126 from anywhere in Australia

Section 2 - Hazards Identification

Statement of Hazardous Nature

Hazardous chemical according to the model Work Health and Safety Regulations.

Classification:

Combustible Liquid Category 4

Skin Irritation Category 2

Skin Sensitisation Category 1

Eye Irritation Category 2A

Hazardous to the Aquatic Environment Chronic Category 2

SUSMP Classification: None allocated.

ADG Classification: Class 9: Miscellaneous Dangerous Goods.

UN Number: 3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.



GHS Signal Word: WARNING

HAZARD STATEMENT:

H227: Combustible liquid.

H315: Causes skin irritation.

H317: May cause an allergic skin reaction.

H319: Causes serious eye irritation.

H411: Toxic to aquatic life with long-lasting effects.

PREVENTION

P102: Keep out of reach of children.

P261: Avoid breathing fumes, mists, vapours, or spray.

P262: Do not get in eyes, on the skin, or clothing.

P264: Wash contacted areas thoroughly after handling.

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P272: Contaminated work clothing should not be allowed out of the workplace.

P273: Avoid release to the environment.

P280: Wear protective gloves, protective clothing and eye or face protection.

RESPONSE

P362: Take off contaminated clothing and wash it before reuse.

P301+P330+P331: IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.

P302+P352: IF ON SKIN: Wash with plenty of soap and water.

P305+P351+P338: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P333+P313: If skin irritation or rash occurs: Get medical advice.

P337+P313: If eye irritation persists: Get medical advice.

P391: Collect spillage.

P370+P378: In case of fire, use carbon dioxide, dry chemicals, foam, water fog. Alcohol resistant foam is the preferred firefighting medium but, if it is not available, normal foam can be used.

STORAGE

P405: Store locked up.

P402+P404: Store in a dry place. Store in a closed container.

P403+P235: Store in a well-ventilated place. Keep cool.

DISPOSAL

P501: If they can not be recycled, dispose of contents to an approved waste disposal plant and containers to landfill (see Section 13 of this SDS).

Section 3 - Composition/Information on Ingredients

Ingredients	CAS No	Conc, %	TWA (mg/m³)	STEL (mg/m³)
Bisphenol A - Epoxy Resin	25068-38-6	40-60	not set	not set
Bisphenol F - Epoxy Resin	28064-14-4	10-30	not set	not set
Benzyl Alcohol	100-51-6	5-15	not set	not set
Other nonhazardous ingredients	Proprietary	balance	not set	not set

This is a commercial product whose exact ratio of components may vary slightly. Minor quantities of other nonhazardous ingredients are also possible.

Section 4 - First Aid Measures

General Information:

You should call The Poisons Information Centre if you feel that you may have been poisoned, burned, or irritated by this product. The number is 13 1126 from anywhere in Australia (0800 764 766 in New Zealand) and is available at all times. Have this SDS with you when you call.

Inhalation: Remove person to fresh air and keep at rest. Seek medical attention if irritation, discomfort or other symptoms persist.

Skin Contact: Wash gently and thoroughly with warm water (use non-abrasive soap if necessary) for 10-20 minutes or until the product is removed. Under running water, remove contaminated clothing, shoes and leather goods (e.g. watchbands and belts) and completely decontaminate them before reuse or discard. If irritation persists, repeat flushing and seek medical attention.

Eye Contact: Immediately flush the contaminated eye(s) with lukewarm, gently flowing water for 15 minutes or until the product is removed, while holding the eyelid(s) open. Take care not to rinse contaminated water into the unaffected eye or onto the face. Obtain medical attention immediately. Take special care if the exposed person is wearing contact lenses.

Ingestion: If swallowed, DO NOT INDUCE VOMITING. Wash the mouth with water and contact a Poisons Information Centre or call a doctor.

Section 5 - Fire Fighting Measures

Fire and Explosion Hazards: The major hazard in fires is usually inhalation of heated and toxic or oxygen-deficient (or both), fire gases. There is little risk of an explosion from this product if commercial quantities are involved in a fire. A violent steam generation or eruption may occur upon the application of a direct water stream on hot liquids. Vapours from this product are heavier than air and may accumulate in sumps, pits and other low-lying spaces, forming potentially explosive mixtures. They may also flashback considerable distances.

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Fire decomposition products from this product may be toxic if inhaled. Take appropriate protective measures.

Extinguishing Media: In case of fire, use carbon dioxide, dry chemicals, foam, water fog.

Fire Fighting: If a significant quantity of this product is involved in a fire, call the fire brigade.

Flashpoint: >100°C

Upper Flammability Limit: No data.

Lower Flammability Limit: No data.

Autoignition temperature: No data.

Flammability Class: Not flammable (GHS); C1 combustible (AS 1940)

Section 6 - Accidental Release Measures

Accidental release: Minor spills do not normally need any special cleanup measures. In the event of a major spill, prevent spillage from entering drains or watercourses. As a minimum, wear overalls, goggles and gloves. Suitable materials for protective clothing include rubber, PVC. Eye/face protective equipment should comprise as a minimum, protective glasses and, preferably, goggles. If there is a significant chance that vapours or mists are likely to build up in the cleanup area, we recommend that you use a respirator. Usually, no respirator is necessary when using this product. However, if you have any doubts consult the Australian Standard mentioned below (section 8). Otherwise, not normally necessary.

Stop leak if safe to do so and contain the spill. Absorb onto sand, vermiculite, or other suitable absorbent material. If the spill is too large or if absorbent material is not available, try to create a dike to stop material from spreading or going into drains or waterways. Sweep up and shovel or collect recoverable product into labelled containers for recycling or salvage and dispose of promptly. Recycle containers wherever possible after careful cleaning. After spills, wash area preventing runoff from entering drains. If a significant quantity of material enters drains, advise emergency services. This material may be suitable for an approved landfill. Ensure legality of disposal by consulting regulations before disposal. Thoroughly launder protective clothing before storage or re-use. Advise laundry of the nature of contamination when sending contaminated clothing to laundry.

Section 7 - Handling and Storage

Handling: Keep exposure to this product to a minimum, and minimise the quantities kept in work areas. Check Section 8 of this SDS for details of personal protective measures, and make sure that those measures are followed. The measures detailed below under "Storage" should be followed during handling to minimise risks to persons using the product in the workplace. Also, avoid contact or contamination of the product with incompatible materials listed in Section 10.

Storage: Note that this product is classified as Combustible Liquid Category 4. Store in accordance with applicable state and territory requirements for hazardous chemicals and combustible liquids.

If you store large quantities (tonnes) of such products, we suggest that you consult your state's Dangerous Goods authority to clarify your obligations regarding their storage.

Make sure that containers of this product are kept tightly closed. Keep containers dry and away from water. Make sure that the product does not come into contact with substances listed under "Incompatibilities" in Section 10. Some liquid preparations settle or separate on standing and may require stirring before use. Check packaging - there may be further storage instructions on the label.

Section 8 - Exposure Controls and Personal Protection

The following Australian Standards will provide general advice regarding safety clothing and equipment:

Respiratory equipment: **AS/NZS 1715**, Protective Gloves: **AS 2161**, Occupational Protective Clothing: AS/NZS 4501 set 2008, Industrial Eye Protection: **AS1336** and **AS/NZS 1337**, Occupational Protective Footwear: **AS/NZS2210**.

SWA Exposure Limits

TWA (mg/m³)

STEL (mg/m³)

Exposure limits have not been established by SWA for any of the significant ingredients in this product.

No special equipment is usually needed when occasionally handling small quantities. The following instructions are for bulk handling or where regular exposure in an occupational setting occurs without proper containment systems.

Ventilation: No special ventilation requirements are normally necessary for this product. However, make sure that the work environment remains clean, and those vapours and mists are minimised.

Eye Protection: Protective glasses or goggles should be worn when this product is being used. Failure to protect your eyes may cause them harm. Emergency eyewash facilities are also recommended in an area close to where this product is being used.

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Skin Protection: If you believe you may have sensitisation to this product or any of its declared ingredients, you should prevent skin contact by wearing impervious gloves, clothes and, preferably, an apron. Make sure that all skin areas are covered. See below for suitable material types.

Protective Material Types: There is no specific recommendation for any particular protective material type.

Respirator: No respirator is necessary when using this product in a roll coat application. However, if you have any doubts consult the Australian Standard mentioned above. Otherwise, not normally necessary.

Eyebaths or eyewash stations and safety deluge showers should, if practical, be provided near to where this product is being handled commercially.

Section 9 - Physical and Chemical Properties:

Physical Description & Colour:	Coloured viscous liquid.
Odour:	Characteristic solvent odour.
Boiling Point:	Not available.
Freezing/Melting Point:	No specific data. Liquid at normal temperatures.
Volatiles:	No data.
Vapour Pressure:	No data.
Vapour Density:	No data.
Specific Gravity:	1.4
Water Solubility:	Insoluble.
pH:	No data.
Volatility:	No data.
Odour Threshold:	No data.
Evaporation Rate:	No data.
Coeff Oil/water Distribution:	No data.
Autoignition temp:	No data.

Section 10 - Stability and Reactivity

Reactivity: This product is unlikely to react or decompose under normal storage conditions. However, if you have any doubts, contact the supplier for advice on shelf-life properties.

Conditions to Avoid: Keep containers tightly closed. Containers should be kept dry.

Incompatibilities: oxidising agents.

Fire Decomposition: Combustion forms carbon dioxide, and if incomplete, carbon monoxide and possibly smoke. Water is also formed. Carbon monoxide poisoning produces headaches, weakness, nausea, dizziness, confusion, dimness of vision, disturbance of judgment, and unconsciousness followed by coma and death.

Polymerisation: Polymerisation reactions are unlikely; they are not expected to occur.

Section 11 - Toxicological Information

Information on likely routes of exposure

Exposure may occur by skin contact, eye contact, inhalation of vapours, mists or aerosols, and ingestion.

Acute Toxicity

Based on available data and the known properties of the ingredients, this product is not expected to present a significant acute toxicity hazard under normal conditions of use. Ingestion may cause gastrointestinal irritation, nausea and discomfort.

Skin Corrosion / Irritation

Causes skin irritation.

Contact may result in redness, drying, itching, pain or dermatitis. Prolonged or repeated exposure may increase the severity of irritation.

Serious Eye Damage / Irritation

Causes serious eye irritation.

Direct contact may result in redness, watering, stinging, irritation and temporary blurred vision.

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Respiratory Effects

Inhalation of vapours, mists or aerosols may cause irritation of the nose, throat and respiratory tract. High airborne concentrations generated during spraying, sanding or heating operations may increase the risk of irritation.

Skin Sensitisation

May cause an allergic skin reaction.

Repeated skin contact with epoxy resins may lead to sensitisation in susceptible individuals. Once sensitised, even very small exposures may trigger allergic skin reactions.

Germ Cell Mutagenicity

Not expected to be classified based on available information.

Carcinogenicity

No ingredient present at concentrations requiring classification of the product as a carcinogen.

Reproductive Toxicity

Not expected to be classified based on available information.

Specific Target Organ Toxicity (Single Exposure)

The product is not classified for specific target organ toxicity following single exposure.

Specific Target Organ Toxicity (Repeated Exposure)

The product is not classified for specific target organ toxicity following repeated exposure.

Aspiration Hazard

Not expected to present an aspiration hazard.

Chronic Effects

Prolonged or repeated skin contact may cause irritation and may result in sensitisation. Persons who become sensitised to epoxy resins may experience allergic skin reactions following subsequent exposure.

Toxicological Data

No toxicity data are available for the product as a whole. Classification has been based on the known properties and concentrations of the ingredients.

Section 12 - Ecological Information

Toxic to aquatic life with long lasting effects.

Prevent release to waterways, drains and soil.

Classification has been based on the environmental hazard classifications of the epoxy resin components.

Section 13 - Disposal Considerations

Disposal: This product may be recycled if unused, or if it has not been contaminated to make it unsuitable for its intended use. If it has been contaminated, it may be possible to reclaim the product by filtration, distillation or some other means. If neither of these options is suitable in-house, consider controlled incineration, or contact a specialist waste disposal company.

Section 14 - Transport Information

Not subject to the ADG Code when transported by Road or Rail in Australia, in packages 500kg(L) or less; or IBCs but classed as Dangerous by IATA and IMDG/IMSBC when carried by Air or Sea transport (see details below).

UN Number: 3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.

Hazchem Code: •3Z

Special Provisions: 179, 274, 331, 335, AU01

Limited quantities: ADG 7 specifies a Limited Quantity value of 5 L for this class of product.

Dangerous Goods Class: Class 9: Miscellaneous Dangerous Goods.

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Packaging Group: III**Packaging Method:** P001, IBC03, LP01

Class 9 Miscellaneous Dangerous Goods shall not be loaded in the same vehicle or packed in the same freight container with Dangerous Goods of Class 1 (Explosives).

Section 15 - Regulatory Information

AICIS: All significant ingredients in this formulation are listed on, or otherwise comply with, the requirements of the Australian Industrial Chemicals Introduction Scheme (AICIS).

Section 16 - Other Information

This SDS contains only safety-related information. For other data see product literature.

Acronyms:

ADG Code	Australian Code for the Transport of Dangerous Goods by Road and Rail (7 th edition)
SWA	Safe Work Australia, formerly ASCC and NOHSC
CAS number	Chemical Abstracts Service Registry Number
Hazchem Code	Emergency action code of numbers and letters that provide information to emergency services especially firefighters
IARC	International Agency for Research on Cancer
NOS	Not otherwise specified
NTP	National Toxicology Program (USA)
SUSMP	Standard for the Uniform Scheduling of Medicines & Poisons
UN Number	United Nations Number

THIS SDS SUMMARISES OUR BEST KNOWLEDGE OF THE HEALTH AND SAFETY HAZARD INFORMATION OF THE PRODUCT AND HOW TO SAFELY HANDLE AND USE THE PRODUCT IN THE WORKPLACE. EACH USER MUST REVIEW THIS SDS IN THE CONTEXT OF HOW THE PRODUCT WILL BE HANDLED AND USED IN THE WORKPLACE.

IF CLARIFICATION OR FURTHER INFORMATION IS NEEDED TO ENSURE THAT AN APPROPRIATE RISK ASSESSMENT CAN BE MADE, THE USER SHOULD CONTACT THIS COMPANY SO WE CAN ATTEMPT TO OBTAIN ADDITIONAL INFORMATION FROM OUR SUPPLIERS. OUR RESPONSIBILITY FOR PRODUCTS SOLD IS SUBJECT TO OUR STANDARD TERMS AND CONDITIONS, A COPY OF WHICH IS SENT TO OUR CUSTOMERS AND IS ALSO AVAILABLE ON REQUEST.

Please read all labels carefully before using the product.

This SDS is prepared in accord with the SWA document "Preparation of Safety Data Sheets for Hazardous Chemicals - Code of Practice" (December 2022 to GHS7).

SAFETY DATASHEET