# **ENDURAFLOOR RC**

# SYSTEM DATA SHEET

Heavy duty solvent free epoxy roller applied system.





## **TECHNICAL SNAPSHOT**



**COMPRESSIVE STRENGTH** >50Mpa

**ABRASION RESISTANCE** Excellent

**BOND STRENGTH TO CONCRETE** > 1.5 Mpa



DRY HEAT RESISTANCE 120°C



FIRE RESISTANCE (kWm2) => 11

#### **SMOKE VALUE %** 4

#### **CHEMICAL RESISTANCE**

Good - The following chemicals are an example only, based on ambient temperature exposure. Consult A&I for further information and any chemicals not listed below.

- Sodium Hydroxide 10% in H20
- Motor Oil
- Grease Acetic acid 5%
- Brake Fluid
- Skydrol
- Diesel Hydrocarbon Solvents

Sulphuric acid 40%

Note: aesthetic staining is not classed as failure. Spills and splashes should be cleaned and removed within 24hrs

#### **FEATURES & BENEFITS**

- Variable slip resistant profiles from P2-P5 ratings according to AS4586 2013
- Unlimited colour range
- Easy clean
- High chemical resistance
- Suitable for pedestrian, vehicular and forklift traffic.

- Low VOC
- Critical radiant flux certified
- Economical and well suited for large areas.
- Easy installation.
- APAS approved
- Light reflectivity
- Seamless Finish



## **TYPICAL USES**

- Warehouses
- Car Parks
- Storage Facilities
- Workshops
- Engineering facilities
- Data centres
- Aircraft Hangers

- Back of House facilities
- Walkways
- Stadiums
- **Educational Facilities**
- **Defence Facilities**
- **Correctional Facilities**

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#### PREP AND SUBSTRATE REQUIREMENTS

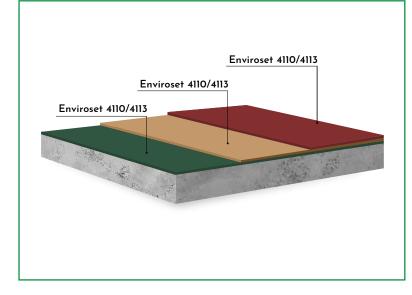
- Suitable substrates are concrete, CFC and mineral based substrates.
- Substrate to be min 25Mpa compressive strength and 1.5mpa pull off value.
- Substrate must be free of rising moisture and must have an effective damp proof membrane -Substrate moisture content must be below 4% pbw.
- Surface must be sound, dry, free from all loose material, laitance, old coatings, dust and surface contaminants (e.g. oil, grease, chemicals, release/curing agents etc.).
- Concrete must be suitably keyed to ensure good coating adhesion. This can be achieved by diamond grinding to minimum ICRI CSP 2.
- Remove all loose matter through vacuum cleaning.

## **ATMOSPHERIC REQUIREMENTS**

- Substrate surface temperature to be 3°C above dew point during installation and initial set
- Below 85% RH

■ Application temperature between 10 – 30°C

#### **SYSTEM BUILD UP** refer to individual product sheets for detailed product information.



#### **APPLICATION:**

Application by roller as a 2-3 coat system as follows

- 1st Coat-Enviroset 4110(smooth) or Enviroset 4113 (stippled) 5-7m2/L.
- 2nd Coat Enviroset 4110(smooth) or Enviroset 4113 (stippled) 5-7m2/L.
- 3rd Coat if required Enviroset 4110(smooth) or Enviroset 4113 (stippled) 5-7m2/L).

Follow directives and installation instructions and intercoat timelines as listed in each TDS.

Slip resistant grit can be included to achieve slip ratings as desired - contact A&I coatings for further information.

#### **CURING TIMES**

- Pedestrian traffic: 24hrs at 22°C.
- Vehicle Traffic: 72hrs at 22°C.
- Full cure: 7 days at 22°C.

- Curing times are subject to change depending on the ambient temperature.
- Ensure no water contact for at least 5 days.

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# **FOR SPECIFIERS**

#### **SPECIFY:**

"Floor coating system to be Endurafloor RC as supplied by A&I Coatings PTY LTD"

	Slip Rating	Colour	Finish	
OPTIONS	Select from P2 – P5 as required	Choose from standard colours or any AS 2700 Colour	Gloss	

#### **STANDARD COLOURS:**

Nest Grey	Lunar Grey	Berrima Grey	Iron Grey	Stockton Blue	Highland Green	Quarry Red	Medway Beige

## **IMPORTANT NOTES**

- For consistent colouration, ensure the colour is from the same batch over the course of the project.
- Any expansion joints must be reflected through the system and filled with a flexible joint sealer after system application.
- Any dynamic crack movement may transfer through the floor system and result in a visual crack on the surface.
- Certain colours such as whites, bright colours may require additional coats to achieve coverage. Consult with A&I for further information.
- The coverage rates listed above on this system data sheet can vary depending on the quality of the substrate. Conduct site tests to verify.