

VITREFLON 700



Two Pack Fluoro Polymer Coating

Technical Data Sheet Number 072/2

PRODUCT DESCRIPTION	A & I Coatings VITREFLON 700 is a unique two pack fluoropolymer resin based (FEVE) top coat that can cure at room temperature or under low bake conditions. Vitreflon 700 gives excellent UV resistance and weathering performance and has very good application properties. This technology lowers the lifetime maintenance cost of coatings in a variety of environments. V700 HB or High Build is also available and may be more suitable for some applications.																															
USES & BENEFITS	<ul style="list-style-type: none"> • Fascia's and facades • High capital cost structures • Bridges and Towers • Wind turbines / Chemical plants / Structural steel and roofing • Other uses include coating of substrates such as copper, aluminium, plastic and glass. 																															
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CURING DATA	Substrate Temp.(°C)	Touch Dry	Dry to Handle	Full Cure	Pot Life
	5 °C	2 hrs	48 hrs	14 days	8 hrs
	15 °C	1 hr	36 hrs	10 days	6 hrs
	25 °C	45 min	24 hrs	7 days	4 hrs
	35 °C	30 min	18 hrs	5 days	3 hrs
	Note	Recoat: Flash off time: 2 – 6 minutes between coats at 25°C. If higher film build required, leave till solvent out of coating, normally 2 – 4 hours. If longer than 48 hours, sand lightly to achieve a mechanical bond.			
APPLICATION DATA	Mixing	Mix Pack A and Pack B in the ratio 4: 1 by volume and stir thoroughly.			
	Application	Air atomisation, airless, air assisted airless, HVLP.			
	Cleaning	V102 Cleaning Thinners.			
	Thinning	V111 Medium Thinners.			
	Typical Specification	Contact A & I Coatings for specific Specifications, dependant on substrate.			
SURFACE PREPARATION	All surfaces	All surfaces to be structurally sound and free of contamination, particularly salt deposits. Loose or flaking paint must be removed by abrasive blast cleaning, power tool cleaning or sanding, to AS 1627. Oil, grease, dirt etc must be removed with detergent and water blasting or solvent cleaning to AS1627.1. Primers should be abraded as necessary.			
	CFC and Cementitious Board	All surfaces to be structurally sound and free of contamination, particularly salt deposits. Ensure surface is dry and free of all sand, dust, oil, grease and moisture before application of primer – Vitrethane 555 or similar.			
WORK STOPPAGES	General	Do not allow material to remain in hoses, gun or spray equipment. Thoroughly flush all equipment with A & I Coatings recommended cleaner. Once units of paint have been mixed, they should not be resealed and it is advised that after prolonged stoppages work recommences with freshly mixed units.			
	Clean Up	Clean all equipment after use with A & I Coatings recommended cleaner. It is good work practice to periodically flush out spray equipment during the course of the working day. Frequency of cleaning will depend upon amount sprayed, temperature and elapsed time, including and delays.			
PACKING & STORAGE	Packing	Available in 5 or 20L packs. For availability of other sizes, contact A & I Coatings.			
	Storage	12 months if stored in sealed containers away from heat and moisture. Subject to re-inspection thereafter.			
HEALTH & SAFETY	All applicable statutory regulations must be observed in the application of this product. Users must first read the Material Safety Data Sheet for Vitreflon 700. Users should familiarise themselves with all the safety aspects of the product prior to usage Please ensure the current Technical Data Sheet is consulted prior to specification or application of A & I Coatings products. If the surface intended to be painted differs from the specification, please consult the A & I Coatings Technical team on 1800 819 585.				

All surplus materials and empty containers should be disposed of in accordance with appropriate regional regulations/legislation. Note: The figures quoted for pot life and drying/curing times are not definitive. They are dependent on onsite conditions, such as volume of material mixed, ambient and substrate temperatures, weather and ventilation. **DISCLAIMER** Since the use and application of this product is beyond our control, we cannot be held responsible for product field performance. The information presented above is the result of our considerable experience with this product but is not to be construed as a performance warranty. For additional information, phone our Customer Service Centre on 1800 819 585.

November 2019 - THIS DATA SHEET SUPERSEDES THOSE PREVIOUSLY ISSUED.